## SPECIFICATIONS Sealed Rechargeable Nickel Cadmium NI-CD C 3000mAh

#### 1. SCOPE

The specifications govern the performance of the following Nickel-Cadmium Cylindrical cell and its battery pack. (Refer to the attached figure 1)

Rated capacity: 3000mAh

Designation: NCC3000 KR 26/50 (C) (D: 25.80-1.0mm H: 50.00-2.0mm)

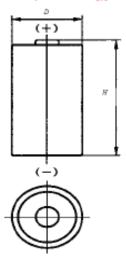


Figure 1- Jacketed cylindrical cells

## 2. DATA OF BATTERY PACK

The data of battery pack, including voltage and weight, is almost equivalent to the multiple numbers of the relevant single cells.

Example: Battery pack consisting three single cells

Nominal voltage of single cell = 1.2V

Nominal voltage of battery pack =  $1.2V \times 3 = 3.6V$ 

### 3. RATINGS

Table 1 - Ratings of the cells

Description	Unit	Specification	Conditions	
Nominal Voltage	V/Cell	1.2	Single cell	
Rated Capacity	mAh	3000	Standard Charge/Discharge	

#### 4. PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:

Ambient Temperature: 20±5℃ Relative Humidity: 65±20%

Standard Charge/Discharge Conditions:

# $\begin{array}{c} \text{SPECIFICATIONS} \\ \text{Sealed Rechargeable Nickel Cadmium} \\ \text{NI-CD C } 3000 \text{mAh} \end{array}$

Preparative: Prior to charging, the cell shall be discharged by 600mA (0.2ItA) to 1.0V

Charge: 300mA (0.1I<sub>t</sub>A)×16hours Stand in charged condition:1~4h Discharge: 600mA (0.2I<sub>t</sub>A) to 1.0V/Cell

Table 2 - Performance and test methods<sup>b</sup>

Te	st Item	Unit	Specification	Test Conditions	Remarks
		h	≥5	Standard Charge/Discharge	/
Discharge -18°C	20 ℃ª	min	≥54	After Standard Charge, stored for 1~4h, then discharged by 3000mA (1.0I <sub>2</sub> A) to 0.9V.	/
arge nance	-18℃	h	≥3	After Standard Charge, stored for $16\sim24h$ in $-18\pm2\%$ , then discharged by $600$ mA $(0.2I_tA)$ to $1.0V$ in $-18\pm2\%$ .	/
_	e (capacity) tention	h/min	≥3h15min	After Standard Charge, stored on open circuit for a period of 28days, then discharged by 600mA (0.2I <sub>c</sub> A) to 1.0V.	/
Endura	nce in cycles	cycle	≥500	Appendix-table 3	/
Permanent charge endurance		h	≥3	Appendix-table 4	/
Ove	er charge	h	≥5	Charge: 300mA (0.1 <i>I</i> <sub>2</sub> A) for 28d; Storage: 1~4h Discharge: 600mA (0.2 <i>I</i> <sub>2</sub> A) to 1.0V	/
Safety device operation		Not disrupt or burst		Undergo a forced discharge at constant current 600mA (0.21 <sub>6</sub> A) to 0V. Then discharged by 3000mA (1.01 <sub>6</sub> A) for 60min.	/
S	torage <sup>A</sup>	hour	≥5	Stored on open circuit for 12 months. Then standard charge/discharge.	/
Interna	al resistance	mΩ	≤15	Within 1~4h after standard Charge (1000Hz))	/
V	Veight	g	68 (approx)	/	Reference
	Vibration No leakage, no fire, no explosion		IEC 62133 2002 4.2.2	/	
Free fall		No fire, no	explosion	IEC 62133 2002 4.3.3	/

a) Five cycles is permitted b) Unless otherwise stated, the cell shall be discharged by 600mA  $(0.2I_tA)$  to 1.0V before test. **Notice**: Test conditions is drawn according to IEC 61951-1 2003; Please refer to the related description of the standard.

#### 5. CONFIGURATION, DIMENSIONS AND MARKINGS

Please refer to the attached drawing.

#### 6. EXTERNAL APPEARANCE

The cell/battery shall be free from cracks, scars, breakage, rust, discoloration, leakage nor deformation.

#### 7. CAUTION

(1) Reverse charging is not acceptable.

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- (2) Charge before use. The cells/batteries are delivered in an uncharged state.
- (3) Do not charge/discharge with more than our specified current.
- (4) Prevent short circuit, do not incinerate or disassemble the cell/battery.
- (5) Do not solder directly to the cell/battery for a long time.
- (6) The life expectancy may be reduced if the cell/battery is subjected adverse conditions like: extreme temperature, deep cycling, and excessive overcharge/ over-discharge.
- (7) Store the cell/battery in a cool and dry place. Always discharge batteries before assemble or solder.
- (8) Always discharge batteries before bulk storage or shipment.
- (9) Do not mix batteries of different types and capacities.

### Appendix

## A) Endurance in cycles

Prior to the endurance on cycle test, the cell shall be discharged at 600mA (0.2 $I_t$ A) to 1.0V. The following test shall be carried out in accordance with the conditions specified in Table 3.

Tabl	е 3	End	lurance	in c	:ycles
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Cycle number	Charge	Stand in charged condition	Discharge
1	0.1 <i>It</i> A for 16h	none	0.25I <sub>8</sub> A for 2h20min
2~48	0.25 <i>I<sub>t</sub></i> A for 3h10min	none	0.25ItA for 2h20min
49	0.25 <i>I<sub>t</sub></i> A for 3h10min	none	0.25I <sub>t</sub> A to 1.0V
50	0.1 <i>I</i> <sub>8</sub> A for 16h	1h~4h	0.20ItA to 1.0V <sup>a</sup>

a) Cycles 1 to 50 shall be repeated until the discharge duration on any 50th Cycle becomes less than 3h or the cell voltage drops below 1.0V during 1~48<sup>th</sup> cycle.

### B) Permanent charge endurance

Prior to the endurance on cycle test, the cell shall be discharged at 600mA (0.2 $I_t$ A) to 1.0V. The following test shall be carried out in accordance with the conditions specified in Table 4.

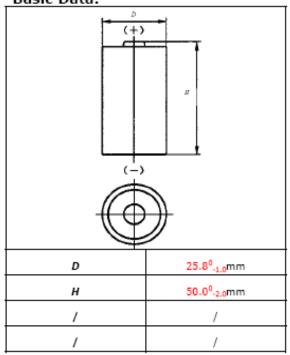
Table 4 Permanent charge endurance

Cycle number	Charge	Discharge*		
1	0.051I <sub>t</sub> A for 91days	0.2I <sub>t</sub> A to 1.0V		
2	0.051I <sub>t</sub> A for 91days	0.2I <sub>t</sub> A to 1.0V		
3	0.051I <sub>t</sub> A for 91days	0.2I <sub>t</sub> A to 1.0V		
4	0.051I <sub>t</sub> A for 91days	0.2I <sub>t</sub> A to 1.0V		
a) The discharge is carried out immediately upon completion of discharge				

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## Basic Data:



Nominal voltage			1.2V		
			0.2 <i>I</i> <sub>t</sub> A	1.0 <i>I<sub>t</sub></i> A	
Capacit	Capacity comparison (mAh)		3000	2700	
	Weight (g)			68	
Internal Impedance at 1000Hz (After Charge; mΩ)			≤15		
Charge current		Standard	300mA		
		Rapid	/		
	Charge time Standard		16h		
Charg			/		
7	Charge	Standard	0~+45℃		
Aml		Rapid	+10~+45℃		
Ambient	Discharge		-20~+60℃		
re	Storage		-20~+35℃		

## **Electrical Performance:**

